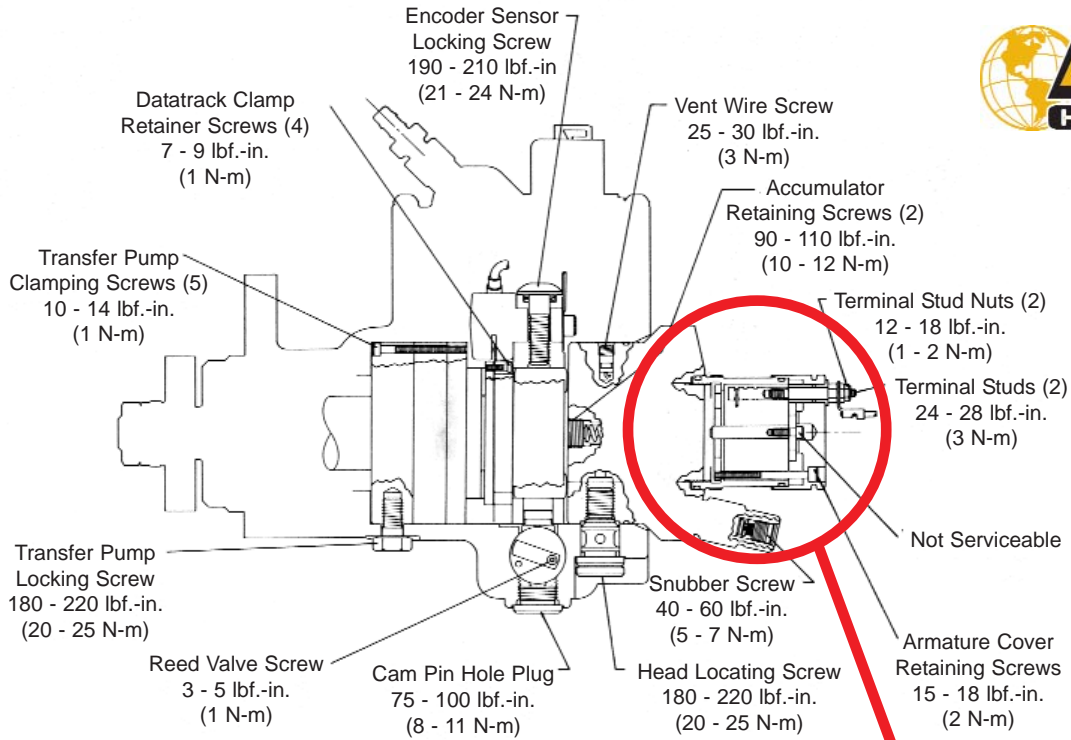


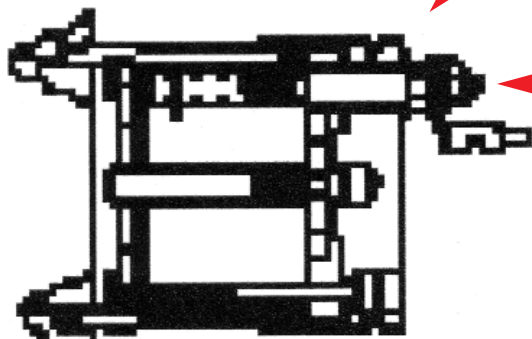
# STANADYNE WIRING HARNESS ASSEMBLY GUIDE



# IMPORTANT!

## INSTALLATION INSTRUCTIONS

Torque *Terminal Stud Nuts* to specifications indicated below. Over torquing will result in serious damage.



Terminal Stud Nuts (2)  
12 - 18 lbf.-in.  
(1 - 2 N-m)

Breakage of Terminal Studs will not be covered under warranty